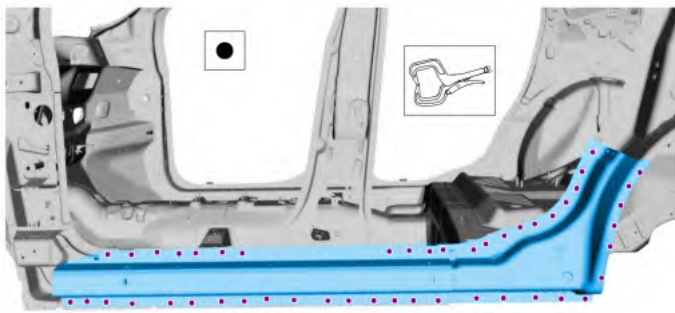




E203518



3. Complete weld with:
Refer to: B-Pillar and Reinforcement (501-29 Side Panel Sheet Metal Repairs, Removal and Installation).
4. Prime the repair area using a Ford approved paint system.
5. Sealing work: All areas must be sealed to production level.
Material: Seam Sealer / TA-2-B, 3M[®], 08308, LORD Fusor[®] 805DTM
6. Install the following items:
 1. Install the B-pillar inner panel.
Refer to: B-Pillar and Reinforcement (501-29 Side Panel Sheet Metal Repairs, Removal and Installation).
 2. Install the rocker panel.
Refer to: Rocker Panel (501-29 Side Panel Sheet Metal Repairs, Removal and Installation).
7. Restore corrosion protection.
Refer to: Corrosion Prevention (501-25 Body Repairs - General Information, General Procedures).
8. Position the wiring harness and carpet to original position.

501-30 Rear End Sheet Metal Repairs

Removal and Installation